



MEMORANDUM OF UNDERSTANDING

between

JAMIA MILLIA ISLAMIA

New Delhi, India

and

THE PENNSYLVANIA STATE UNIVERSITY

College of Health & Human Development University Park, Pennsylvania, United States of America

WHEREAS, Jamia Millia Islamia ("JMI") and The Pennsylvania State University ("Penn State"), on behalf of its College of Health & Human Development (School of Hospitality Management) acknowledge their strong mutual friendship and existing collaboration; and

WHEREAS, JMI and Penn State (each a "Party" and together the "Parties") desire to enrich their respective educational and research programs and to strengthen and expand the mutual contacts between both Parties;

NOW THEREFORE, in order to promote cooperation and exchange in education and research, the Parties hereby agree to the following:

- Scope: The Parties will endeavor to promote the following types of collaboration in tourism, hospitality and allied disciplines:
 - Professional training programs;
 - Faculty and scholar exchanges;
 - Joint research projects and educational programs;
 - Short-term student immersion or cultural exchange initiatives;
 - Exchange of scientific materials, publications and information; and/or
 - Developing and conducting joint seminars and other academic events.
- 2. Activities under this Memorandum of Understanding: Activities taking place under this Memorandum of Understanding ("MOU") will be initiated primarily by academic units within each Party, and in coordination with their respective administrative units concerned with international activities. All activities undertaken must conform to the policies and procedures in place at each Party. Teaching beyond occasional lectures must be approved by the appropriate units within each Party.
- 3. <u>Planning, Management and Funding of Activities</u>: Each distinct collaboration activity will require a separate written agreement. Collaborating units are encouraged to work

- together to identify and secure outside funding as needed. Financial arrangements and obligations for each activity shall be stipulated in a separate agreement prior to the initiation of any such activity.
- 4. <u>Nondiscrimination</u>: Subject to applicable law, the Parties shall not discriminate in the administration of any programs or activities described in this MOU. Notwithstanding the foregoing, nothing herein shall be deemed to create any obligation for either Party to violate any applicable law, statute, code or guideline in complying with this provision.
- Intellectual Property Rights: This MOU is only intended to address research and academic cooperation and does not, nor shall it be construed to, cover the generation of intellectual property. Any intellectual property generated shall be covered under a separate agreement.
- 6. Export Control: The Parties hereby acknowledge that performance and obligations hereunder may be subject to applicable export laws, and to the extent such controls are applicable, performance of some desired activities under this MOU may be delayed, restricted, or prohibited. Neither Party shall have any obligation to obtain clearances to perform any function, activity, effort, proposal or program which is deemed by such Party to be restricted by applicable export laws and any refusal to perform such function, activity, effort, proposal, or program as a result of a decision not to obtain necessary clearances shall not constitute a breach of this MOU.
- 7. <u>Use of Name, Logo, and Mark</u>: Neither Party may use the name, logo, or mark of the other in any promotional or advertising material (including, but not limited to, website postings, public announcements and program brochures) without the prior written consent of the other Party pursuant to each Party's policies.
- 8. <u>Evaluation of Collaboration</u>: All specific programs or projects undertaken pursuant to this MOU will be subject to mutual periodic evaluation by each Party's appropriate stakeholders.
- 9. Execution; Counterparts: This MOU may be executed electronically in any number of counterparts, each of which shall be deemed to be an original document, and all of which together shall be deemed to be one and the same agreement or document. Signatures and signed copies of this MOU transmitted by facsimile, email or other means of electronic transmission shall constitute effective execution and be deemed to have the same legal force and effect as delivery of an original executed copy of this MOU for all purposes.
- 10. Term, Amendment, Termination: This MOU will become effective on the date of the last signature, for a period of five (5) years. It constitutes the entire agreement between the Parties and may only be amended or renewed in writing signed by authorized representatives of both Parties. Each Party shall have the right to terminate this MOU by providing written notice to the other Party at least thirty (30) days prior to the effective

date of termination. The termination of this MOU shall not impact any other agreements between the Parties.

IN WITNESS WHEREOF, this Memorandum of Understanding has been executed by the Parties as of the last day written below:

THE PENNSYLVANIA STATE UNIVERSITY

JAMIA MILLIA ISLAMIA

Craig J Newschaff Craig J Newschaffer (Oct 28, 2025 12:18:27 EDT)	Cer	3-17.11,2025
Craig J. Newschaffer Dean, College of Health & Human Development	Date	Prof. (Dr.) Md. Mahtab Alam Rizvi कुलसचिव Register Registrar, Jamia Millia Islamaia मिल्लया इस्लामिया / Jamia Millia Islam केन्द्रीय विश्वविद्यालय / Central University
Sabine C. Klahr Sabine C. Klahr (Nov 7, 2025 06:18:20 EST)		नई दिल्ली / New Delhi - 110025
Sabine Klahr Vice Provost for Penn State Global	Date	
PUDE		
Richard D. Elmore	Date	